

MAXX INDUSTRIAL

a PVC Distribution Corp. company

3 Ways To Order



(803) 981-3441



Bob@MaxxIndustrial.com



www.MaxxIndustrial.com



SOLVENT CEMENT & ACCESSORIES

QUICK VIEW SELECTION GUIDE

Type	Body	Spears®/IPS Cross Reference		Color	Relative Set	Capacity	Features
		Spears®	IPS				
PVC	Regular	PVC-00	700	Clear	Fast	Schedule 40 - 4"	
		PVC-02	702	Clear	Fast	Schedule 40 - 4"	Dries Clearest, slightly thicker than PVC-00
	Medium	PVC-05	705 (Not in Gray)	Clear/Gray	Fast	All Classes & Schedule 40 - 6" Schedule 80 - 4"	Industrial Duty Primerless Capability*
		PVC-21	721	Blue	Fast	Schedule 40 - 6" Schedule 80 - 4"	Primerless Capability*
	Heavy	PVC-11	711	Gray	Medium	All Classes & Schedules - 12"	Industrial Duty
		PVC-17	717	Clear/Gray	Medium	All Classes & Schedules - 12" Non-pressure - 18"	Industrial Duty
	Extra Heavy	PVC-19	719	White/Gray	Slow	All Classes & Schedules Requiring High Gap Filling - 30"	Industrial Duty
	Specialty Cements	PVC-25	725	Aqua Blue	Very Fast	All Classes & Schedule 40 - 6" Schedule 80 - 4"	Wet-N-Dry Formulation Primerless Capability*
		PVC-26	747	Blue	Very Fast	All Classes & Schedule 40 - 6" Schedule 80 - 4"	POOL-PRO™ Formulation for Pool & Spa Primerless Capability*. Fades to clear as it cures.
		PVC-27	727	Clear	Very Fast	All Classes & Schedule 40 - 6" Schedule 80 - 4"	Cold-N-Hot Formulation -15°F to 110°F Primerless Capability*
		PVC-37	737	Blue	Very Fast	All Classes & Schedules - 6" Schedule 80 - 4"	Formulated for Wet Conditions Primerless Capability*
		PVC-50	750	Blue	Very Fast	Schedule 40 - 6" Schedule 80 - 4"	HOT PVC Formulation Primerless Capability*
		PVC-95	795	Clear/Blue	Fast	All Classes & Schedule 40 - 6" Schedule 80 - 4"	Flexible PVC for Flex-Flex, Flex-Rigid Joints
		LX-5	N/A	Clear	Fast	Low Extractable PVC Systems - Not to Exceed 6"	One Step† Low Extractable, High Purity Cement
CPVC	Heavy	CPVC-24	724	Gray/ Orange	Medium	All Classes & Schedules PVC or CPVC - All Sizes	Most Versatile, Chemically Resistant Cement for both CPVC & PVC Systems - including Duct - Industrial Duty
		MARINE-24	N/A	Gray	Medium	For use in Joining Spears® ABS Type Approved and USCG Approved Pressure Pipe & Fittings for Marine applications	- Industrial Duty
	Specialty Cements	LW-5	N/A	Mustard	Medium	LabWaste® CPVC Drainage Systems - 24" For use in Joining LabWaste® only	One Step† Cement - Only LabWaste® System Chemically Approved Cement
		OT-5	N/A	Mustard	Medium	For use in Joining Spears® ABS Type Approved and USCG Approved OceanTUFF™ CPVC Drainage Pipe & Fittings for Marine Applications	One Step† Cement - Only OceanTUFF™ System Chemically Approved Cement
		FS-5	N/A	Red	Fast	CPVC Fire Sprinkler Systems - Not to exceed 3"	One-Step† Cement for all CPVC Fire Sprinkler Systems
		CTS-5	FlowGuard Gold	Yellow	Fast	CTS CPVC and Spears® USCG Approved CTS Systems - Not to exceed 2"	One-Step† Cement for all CTS CPVC Systems
ABS	Medium	ABS-71	771	Yellow/Milky	Fast	All ABS Classes & Schedules - 8"	
		ABS-73	773	Black	Fast	All ABS Classes & Schedules - 8"	
Transition & Multipurpose	Medium	ABS TO PVC-94	794	Green	Fast	All Classes & Schedules - 6" (Except Schedule 80)	For ABS-to-PVC Transition Joints
		MULTI-PURPOSE-60	790	Clear	Fast	All Classes & Schedules - 6" Schedule 80 - 4"	For PVC and CPVC pressure ABS and Styrene low-pressure systems
Primers & Cleaners	Primer-75	P-75	Aqua Blue		All Classes, Schedules & Sizes PVC & CPVC	Formulated for Wet Conditions Industrial Duty	
	Primer-70	P-70	Purple/Clear		All Classes, Schedules & Sizes PVC & CPVC	Industrial Duty	
	Primer-68	P-68	Purple/Clear		All Classes, Schedules & Sizes PVC & CPVC		
	Cleaner-65	C-65	Clear		All Classes, Schedules & Sizes PVC & CPVC	For PVC, CPVC, ABS or Styrene	
	Primer Cleaner-64	PC-64	Purple		All Classes, Schedules & Sizes PVC & CPVC		

Notes

1 = Primerless Capability indicates a cement can be used without primer in certain applications if local code permits. See specific cement information for further restrictions.
 2 = One Step designate a cement specifically designed for use without primer. CTS One Step acceptability depends on local code requirements.
 CTS = Copper Tube Size, ASTM D2089 Hot and Cold Water Distribution Systems

Your Commercial & Industrial Pump,
Flow & Control Experts!

1429 Dave Lyle Blvd.
Rock Hill, SC 29730